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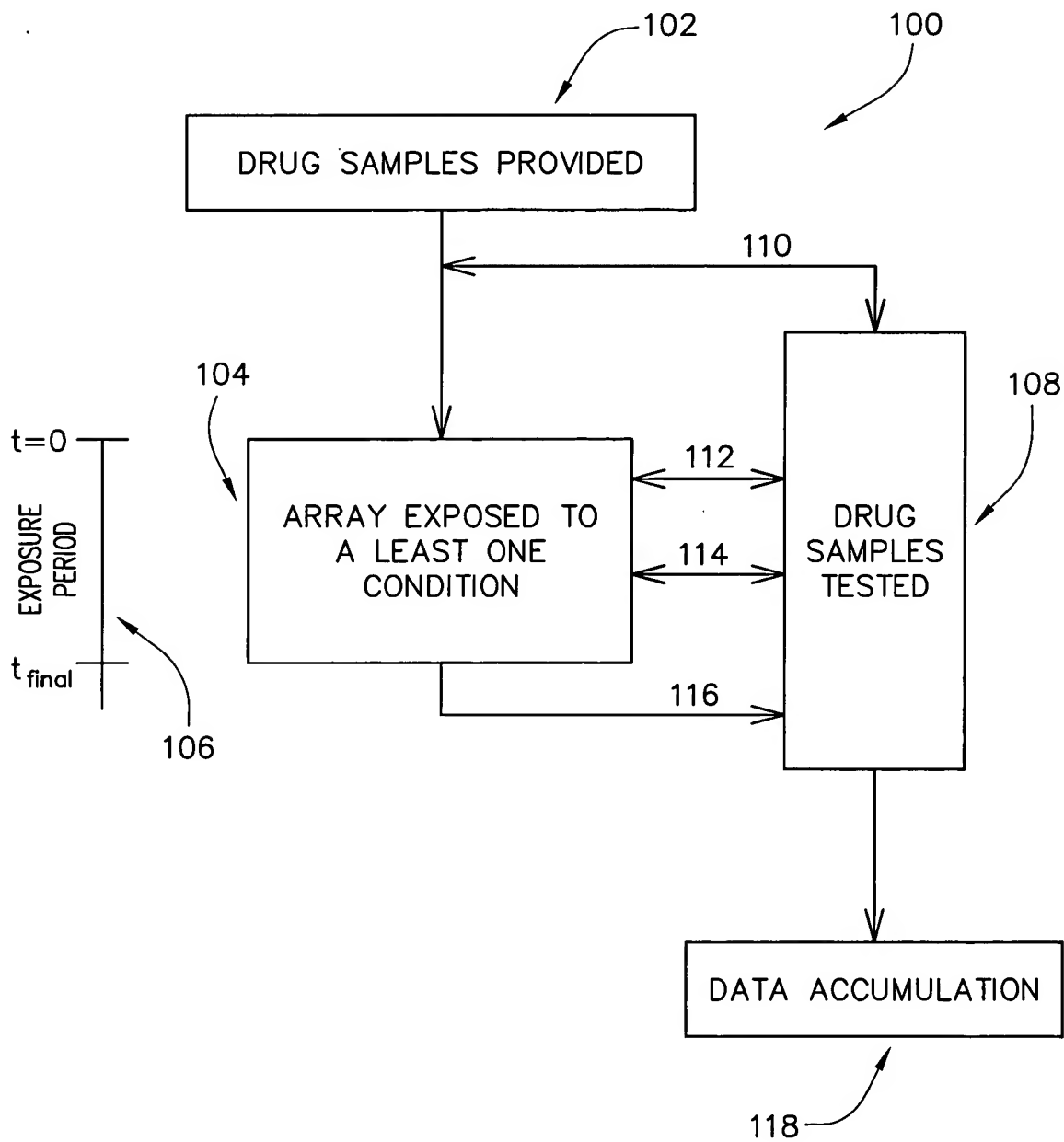


FIGURE 1

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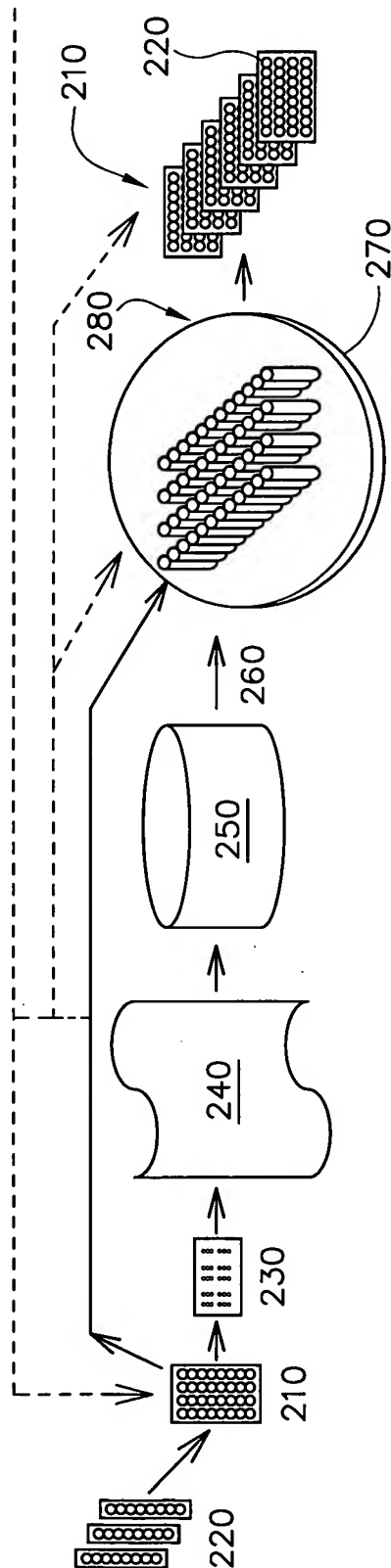


FIGURE 2

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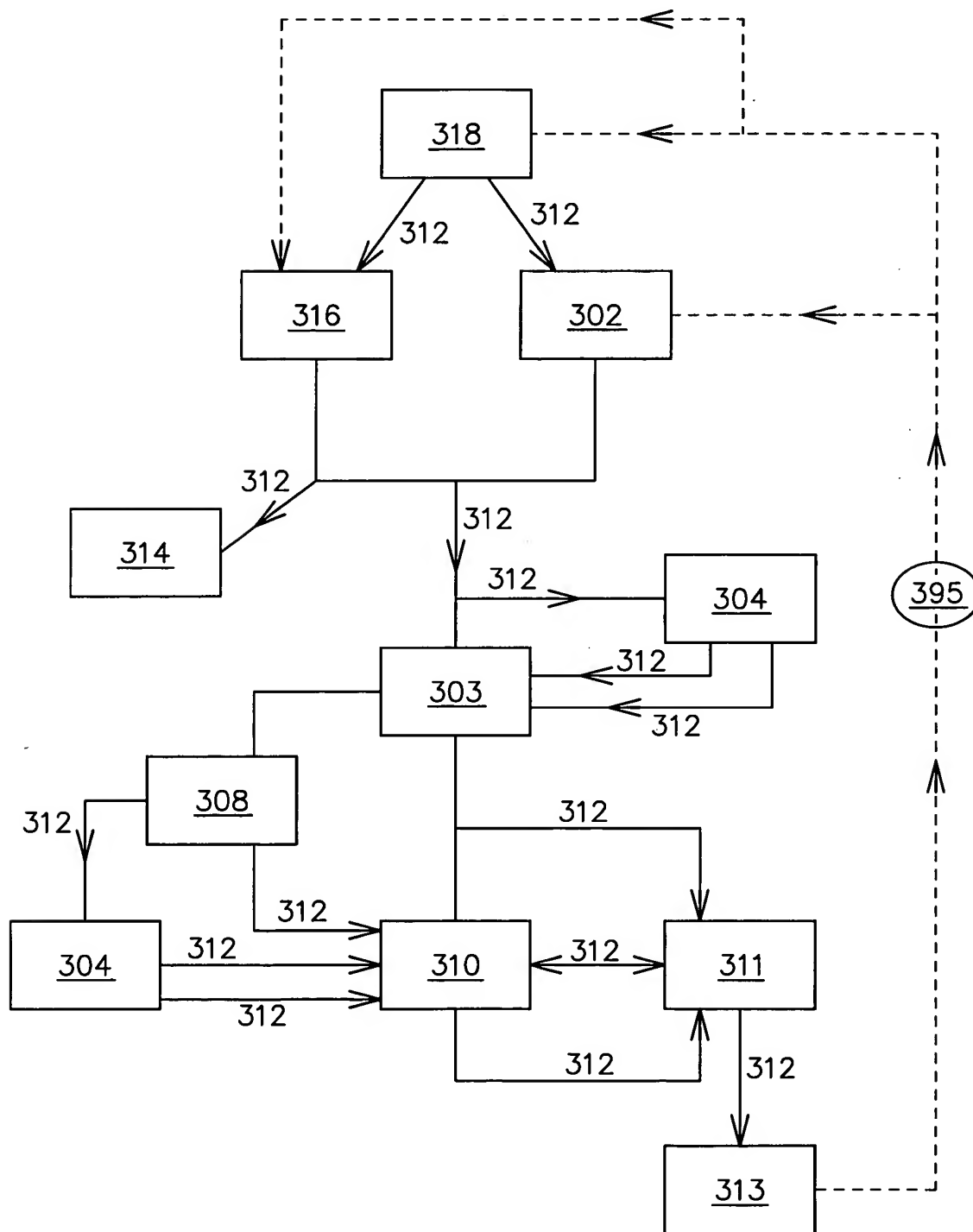


FIGURE 3

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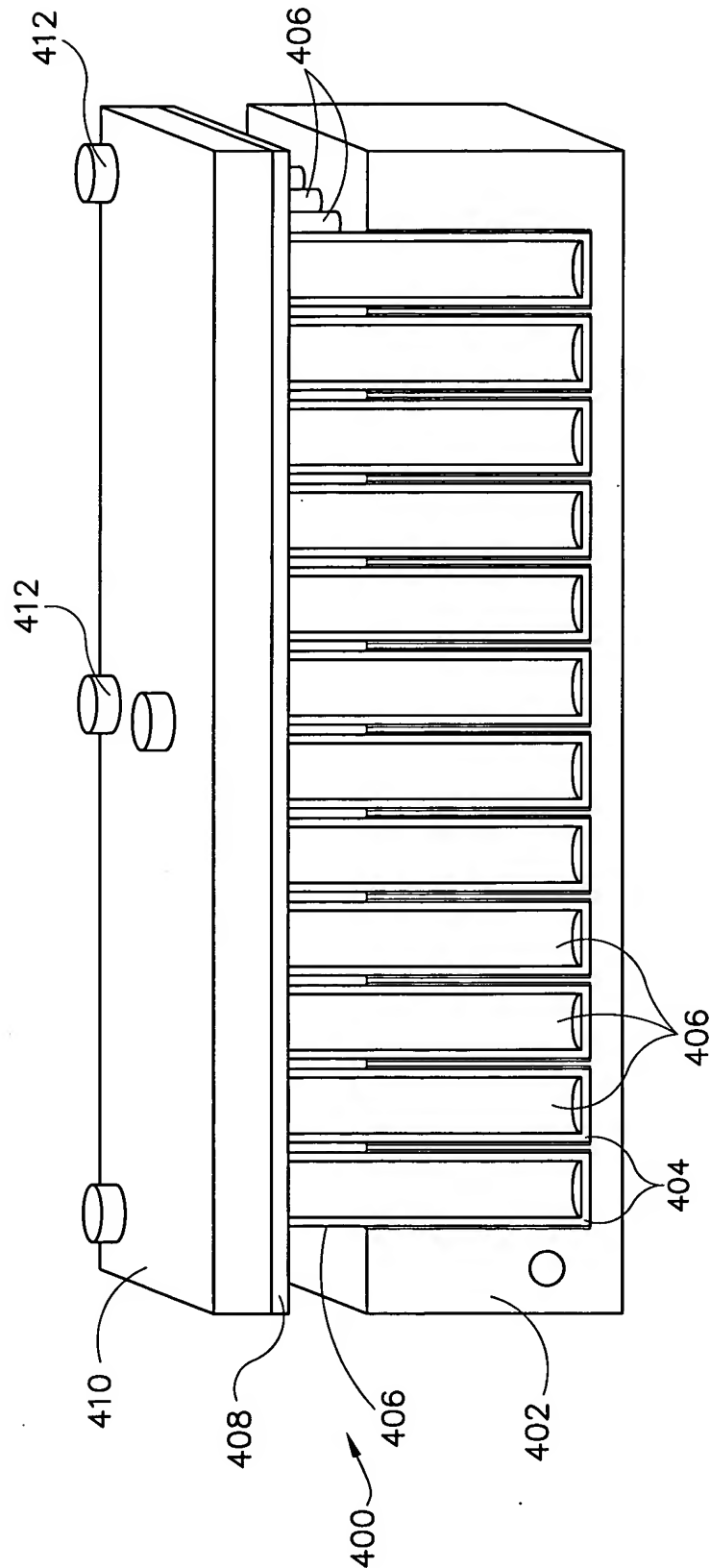


FIGURE 4

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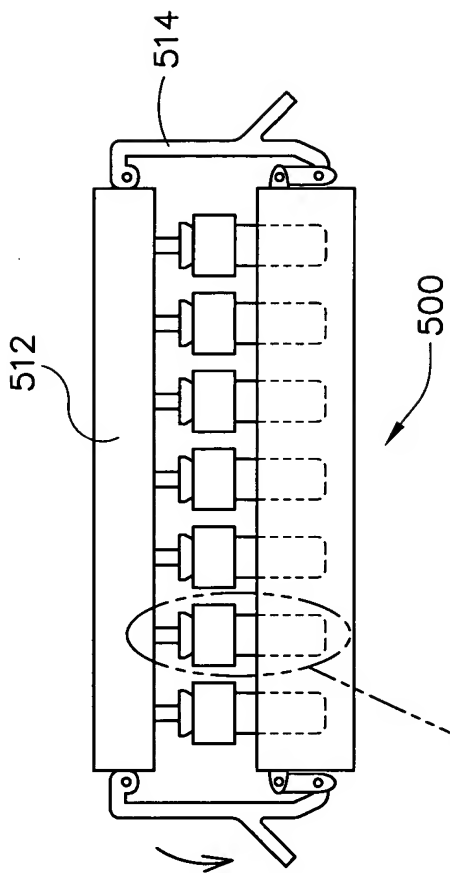


FIGURE 5B

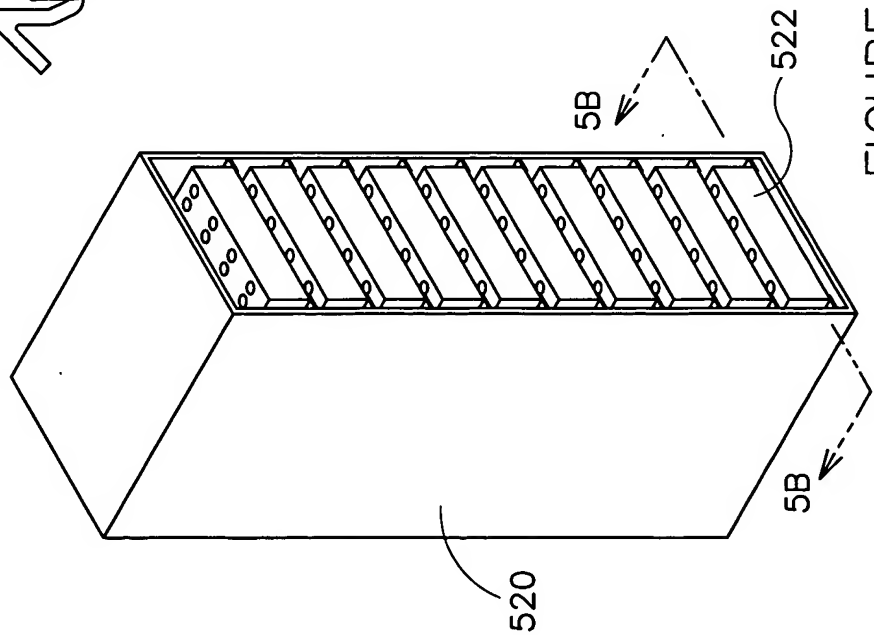


FIGURE 5A

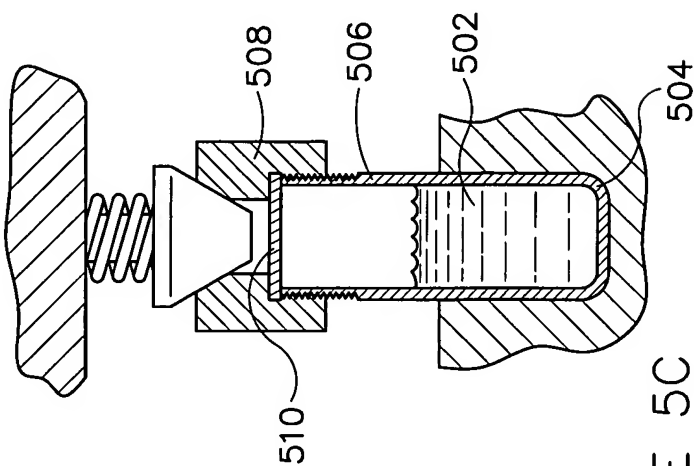
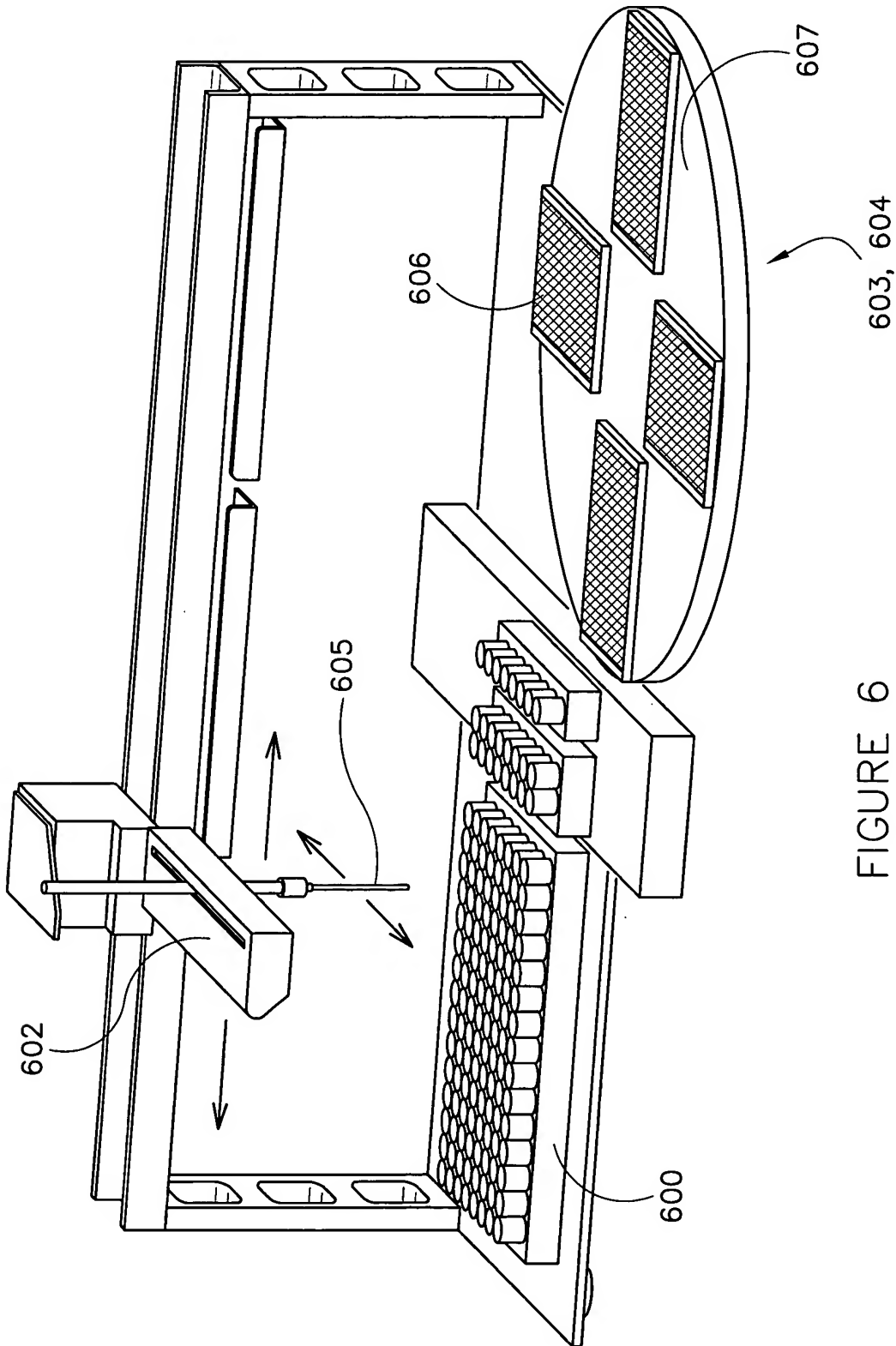
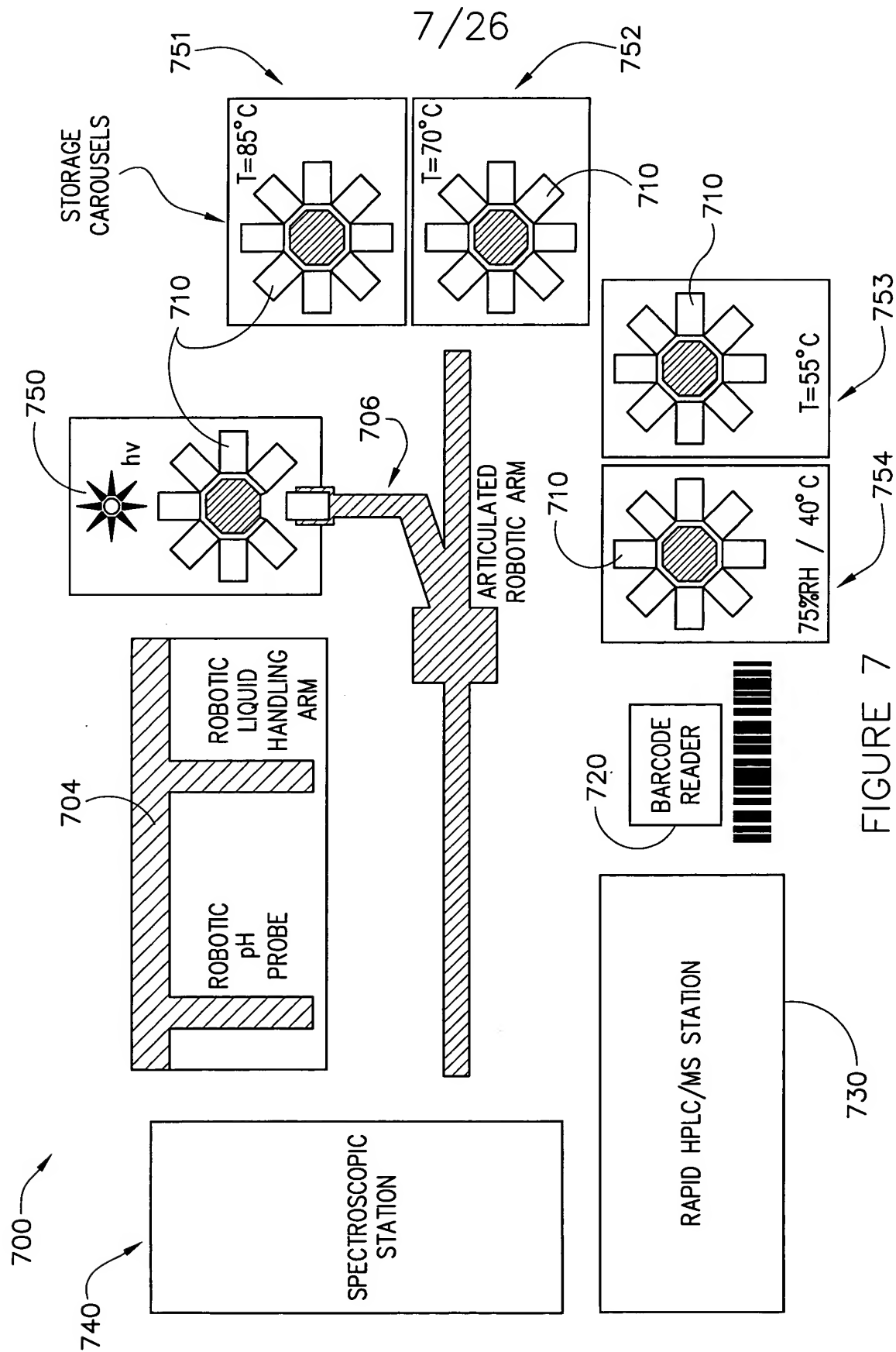


FIGURE 5C

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1	2	3	4	5	6	7	8	9	10	11	12	pH	10.0 mg/mL
UNCONTROLLED	2	3	4	5	6	7	8	9	10	11	12		0.4 mg/mL
A													
B													2.0 mg/mL
C													10.0 mg/mL
D													50.0 mg/mL
E													ETHANOL (20wt%)
F													PROPYLENE GLYCOL (20wt%)
G													AIBN (1eq)
H													HOOH (1eq)

AQUEOUS SOLUTIONS WITH A TOTAL VOLUME OF 800 μ L/well

FIGURE 8A

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EXCIPIENT COMPATIBILITY -- SOLIDS FORMULATIONS

SOLIDS LIBRARY 2: FIXED DILUENT AND LUBRICANT WITH BINDERS, GLIDANTS, COLORANTS, ACIDIFIERS, ALKYLIZERS

	1	2	3	4	5	6	7	8	9	10	11	12	GLIDANT	COLORANT			DESSICANT
A	1.0 mgdc			5.0 mg BINDER			1.0 mg COLORANT						(NOTHING)	(NOTHING)			
B	7.0 mg FIXED DILUENT			1 eq Ph ADJUSTER			10 mg DESSICANT						SILICON DIOXIDE	SILICON DIOXIDE			
C	2.0 mg FIXED DILUENT						1.0 mg GLIDANT						CALCIUM SILICATE	CALCIUM SILICATE			
D													TALC	TALC			
E													(NOTHING)	(NOTHING)			
F													SILICON DIOXIDE	SILICON DIOXIDE			
G													CALCIUM SILICATE	CALCIUM SILICATE			
H													TALC	TALC			
pH	(NOTHING)	CITRIC ACID	MAGNESIUM OXIDE	(NOTHING)	CITRIC ACID	MAGNESIUM OXIDE	(NOTHING)	CITRIC ACID	MAGNESIUM OXIDE	(NOTHING)	CITRIC ACID	MAGNESIUM OXIDE					
BINDER		(NOTHING)		CARBOXYMETHYLCELLULOSE, SODIUM	HYDROXYPROPYL METHYLCELLULOSE								POMDONE				

FIGURE 8C

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	[dc]=1 mg/ml			[dc]=2 mg/ml			[dc]=10 mg/ml			[dc]=50 mg/ml			
	1 eq	2 eq	3 eq	1 eq	2 eq	3 eq	1 eq	2 eq	3 eq	1 eq	2 eq	3 eq	
A													HCl
B													
C													NaOH
D													
E													HOOH
F													
G													AIBN
H													

TOTAL VOLUME = 800uL/well
 dc = DRUG CANDIDATE

FIGURE 8D

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LIQUIDS SAMPLES
 CHEMICAL STABILITY AND EXCIPIENT COMPATIBILITY

		pH											
		1	2	3	4	5	6	7	8	9	10	11	12
UNCONTROLLED													
		2	3	4	5	6	7	8	9	10	11	12	
CO-SOLVENT													
(NOTHING)													
ETHANOL (160)													
PROPYLENE GLYCOL (160)													
GLYCERIN (160)													
PEG400 (160)													
A	POLOXAMER												Tw een 80
	STEARIC ACID												AIBN(1eq)
	MANNITOL												AIBN(5eq)
B													
C													
D													
E													
F													
G													
H													
WETTING/SOLUBILIZING AGENTS (8 mg)		EMULSIFYING AGENTS (8 mg)				SUSPENDING AGENTS (8 mg)				(8 mg)			
SEQUESTERING AGENTS (8 mg)		TONICITY AGENTS (8 mg)											

FIGURE 8E

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STABILITY OF AMOXICILLIN BY FLUORESCENCE AT 632.8nm EXCITATION

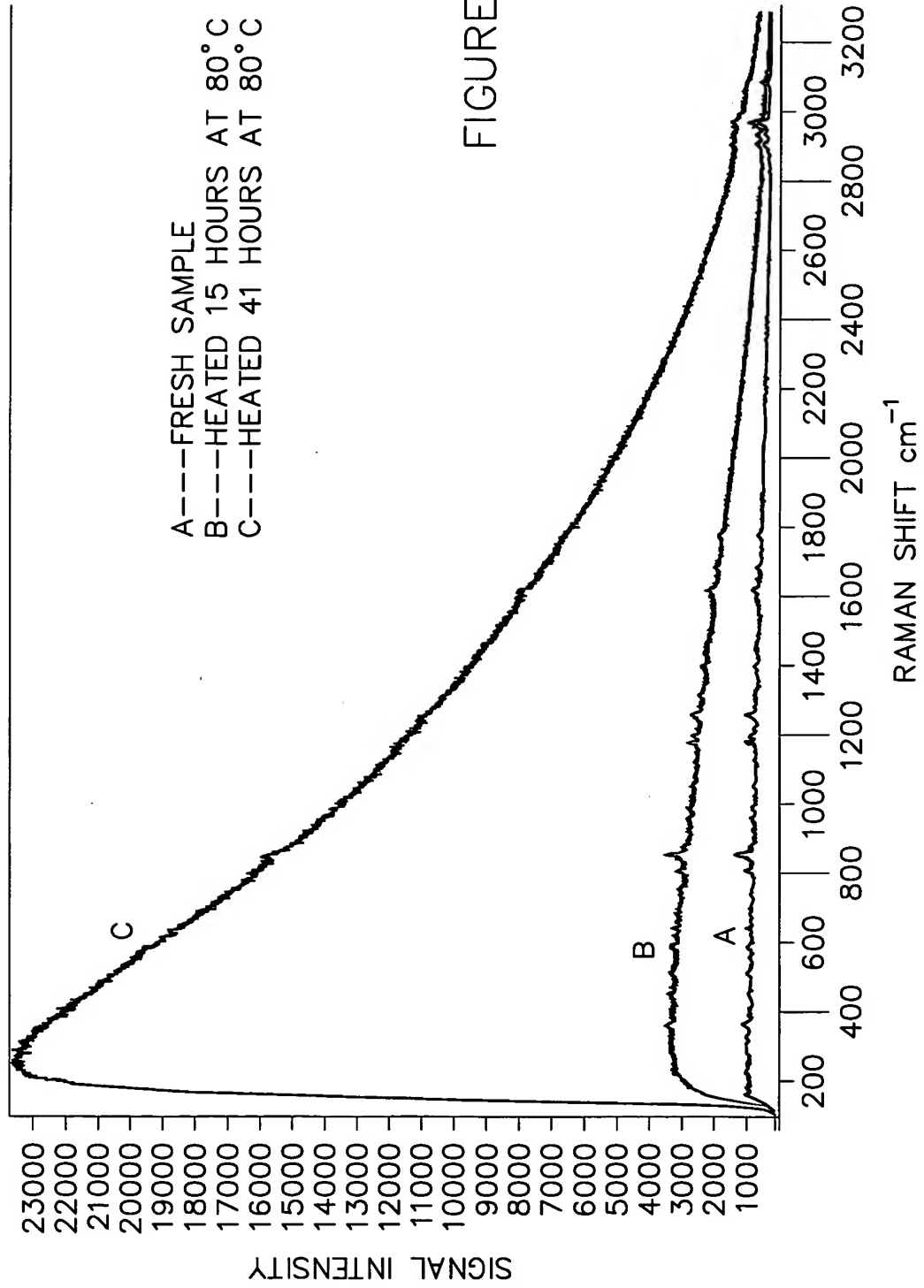
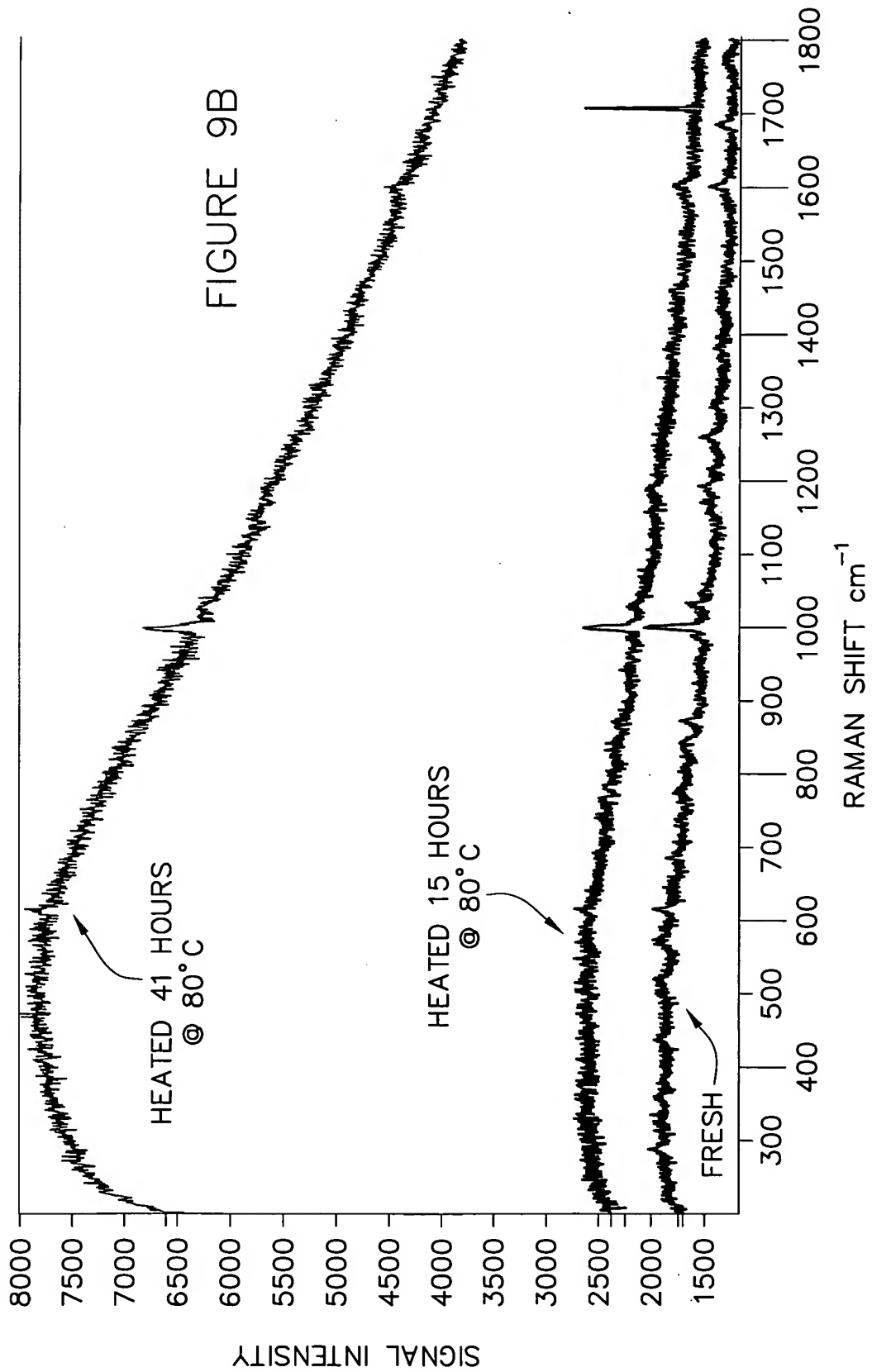


FIGURE 9A

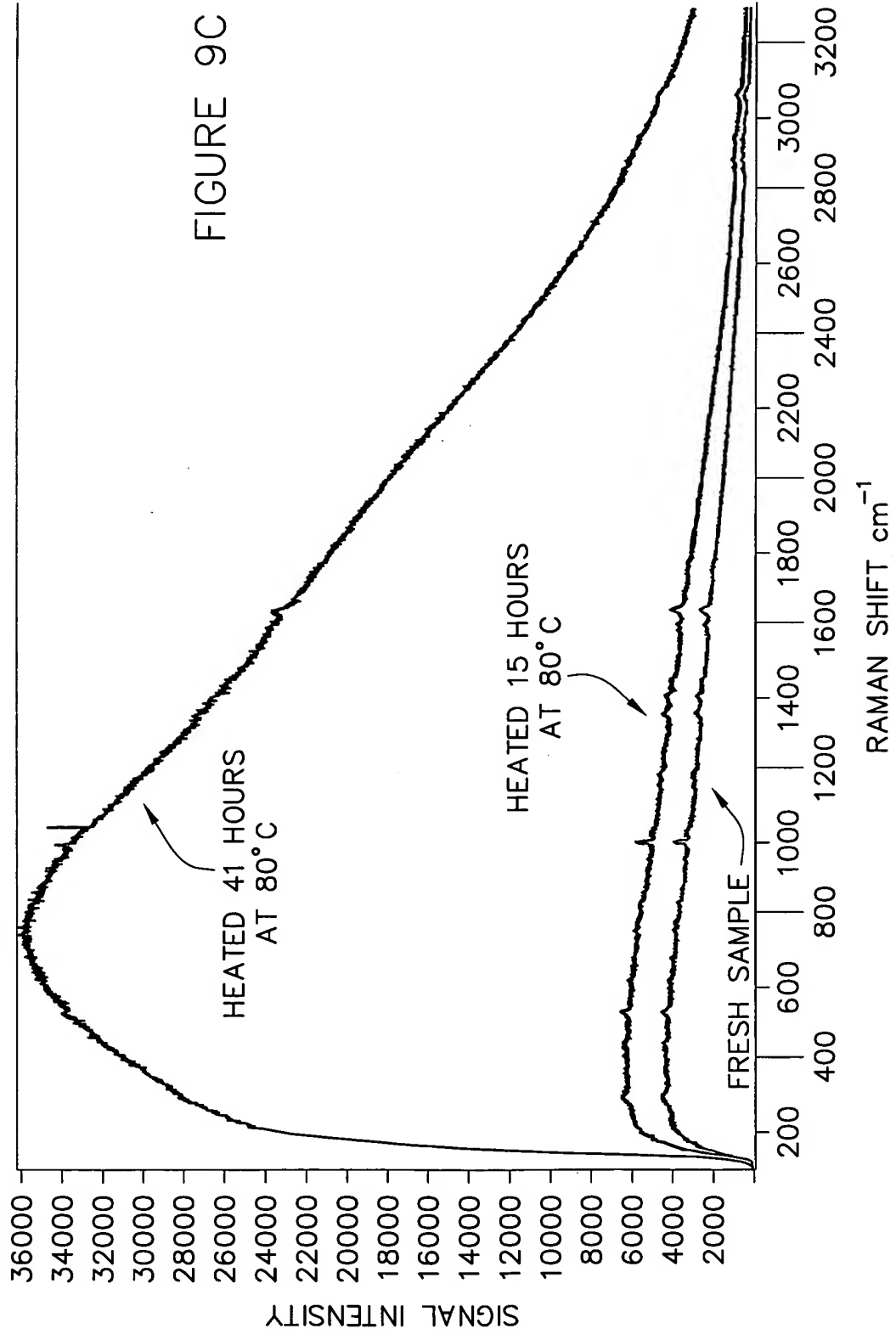
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FLUORESCENCE OF AMPICILLIN TRI-HYDRATE AT 632.8nm EXCITATION



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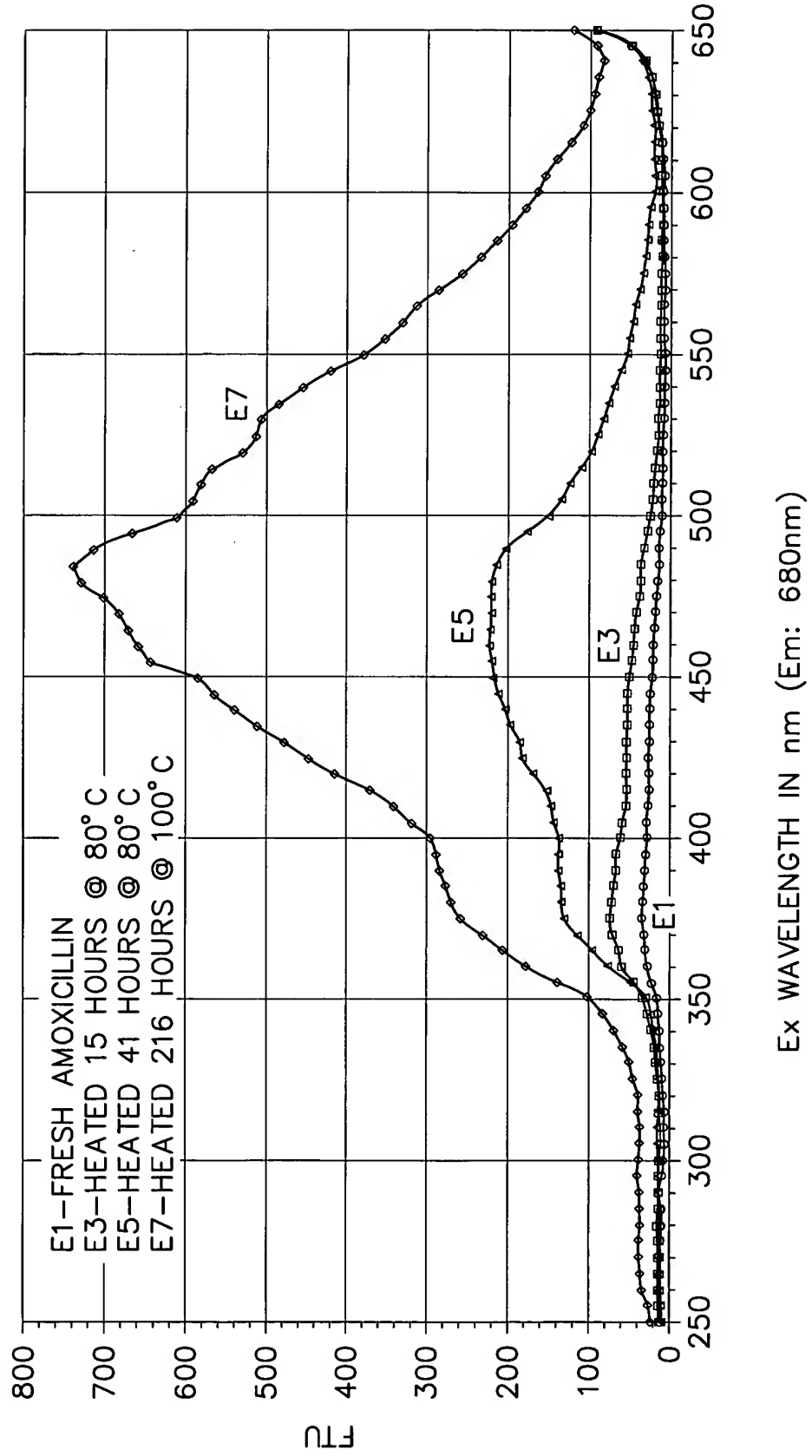
FLUORESCENCE OF CEPHALEXIN AT 632.8nm EXCITATION



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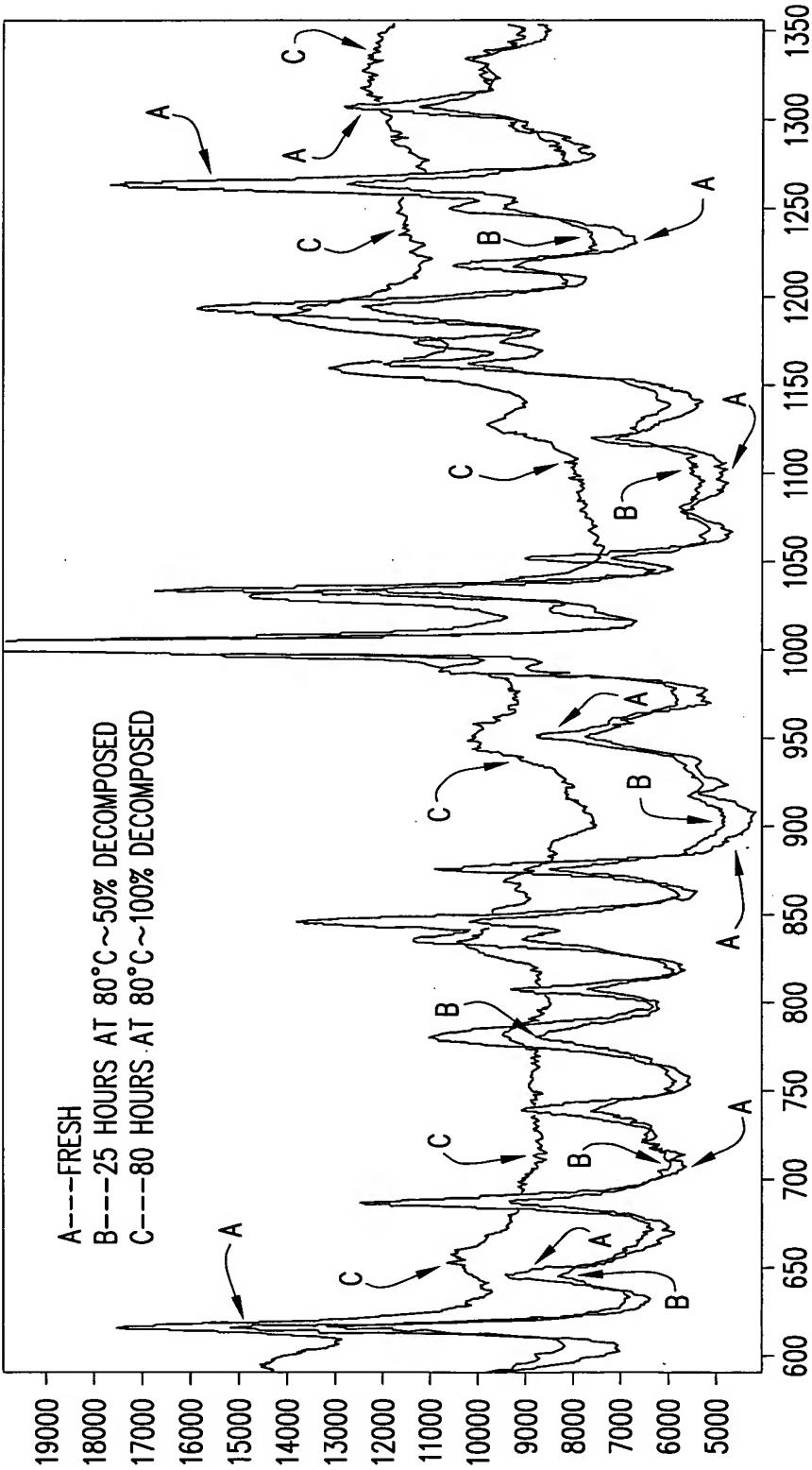
FIGURE 9D

FLUORESCENCE EXCITATION SPECTRA OF AMOXICILLIN & ITS DECOMPOSITION
PRODUCTS BY DETECTING AT 680nm



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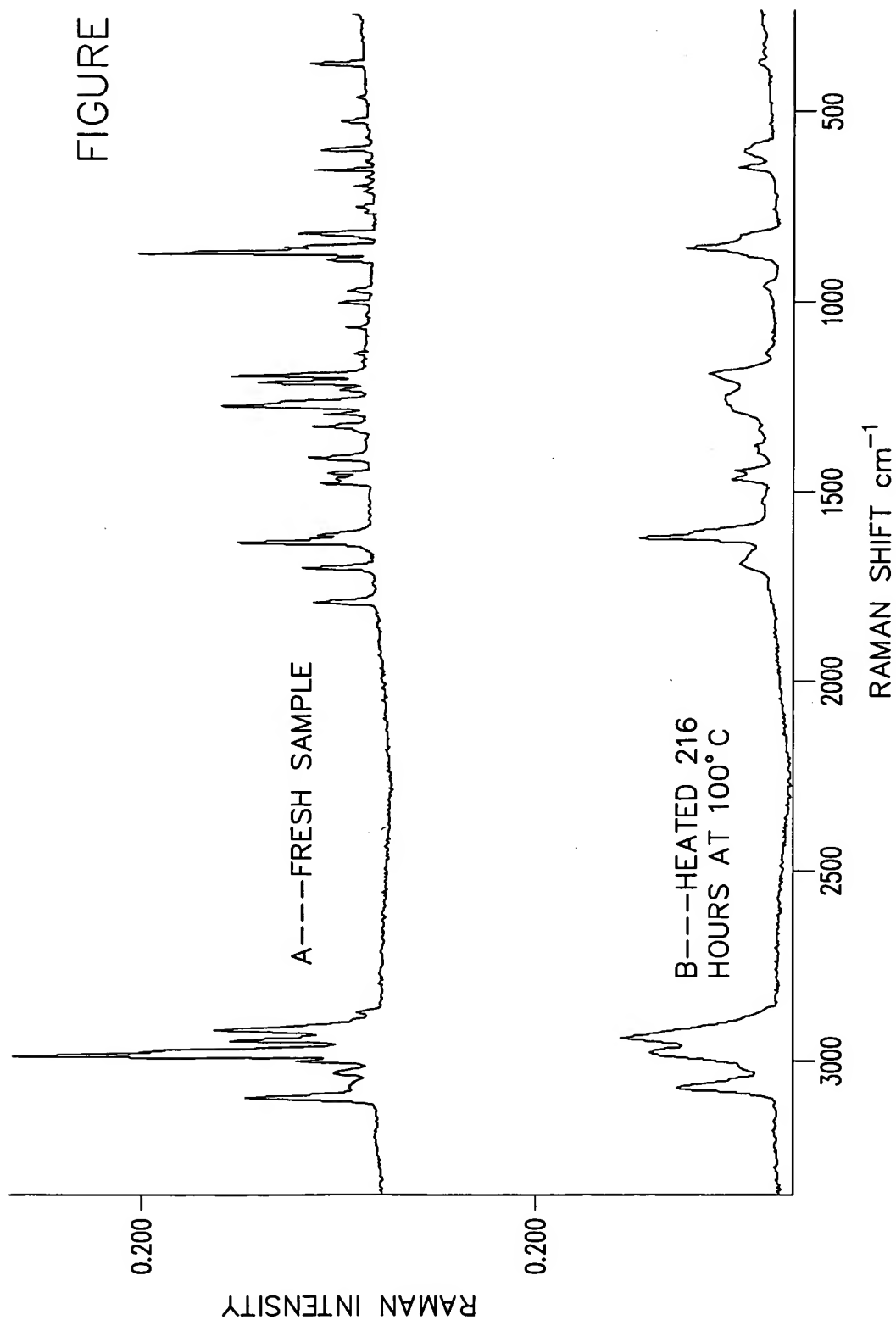
FIGURE 10A
RAMAN AT 785nm EXCITATION: AMPICILLIN TRIHYDRATE



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STABILITY OF AMOXICILLIN BY FT-RAMAN AT 1064nm EXCITATION

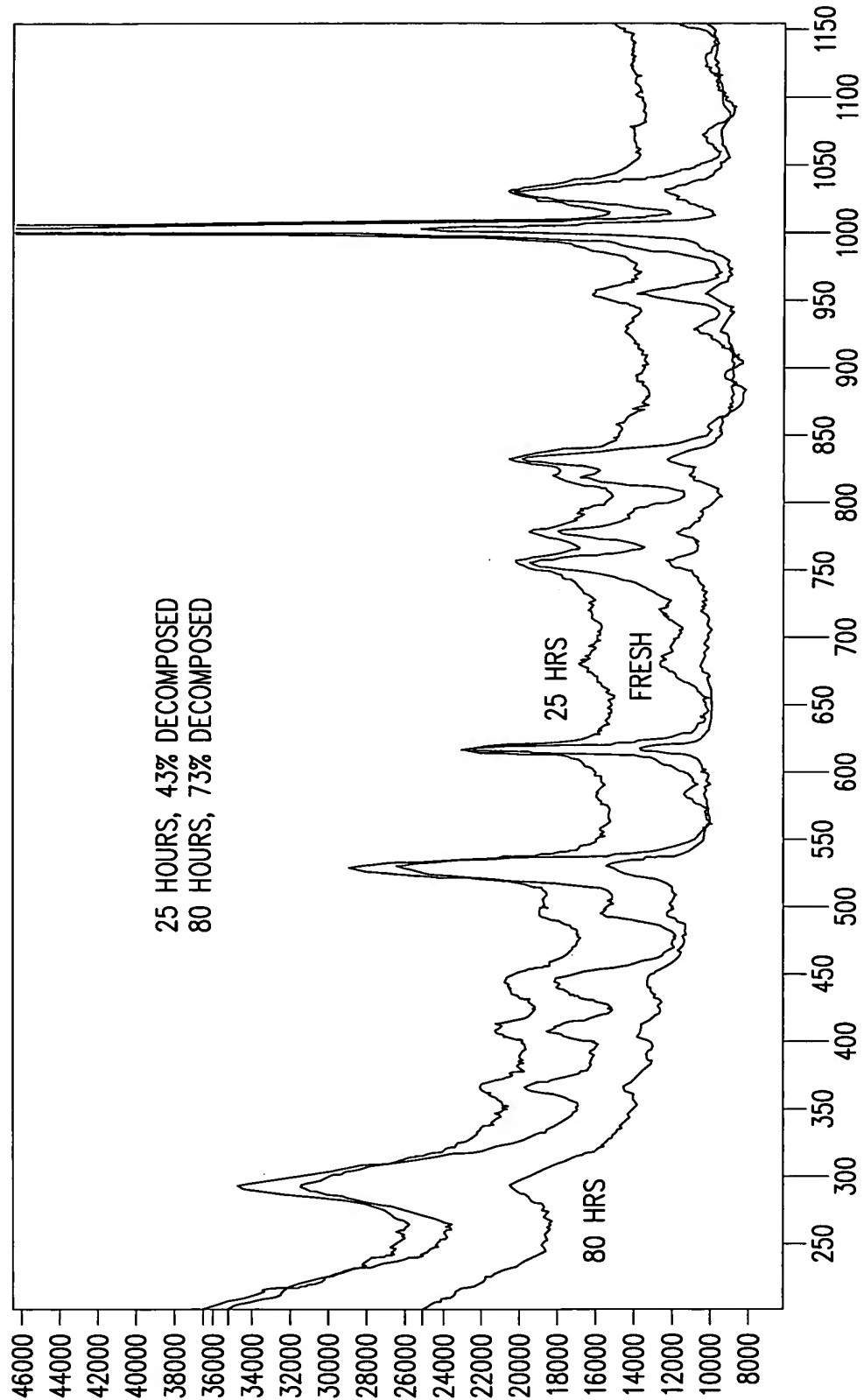
FIGURE 10B



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FIGURE 10C

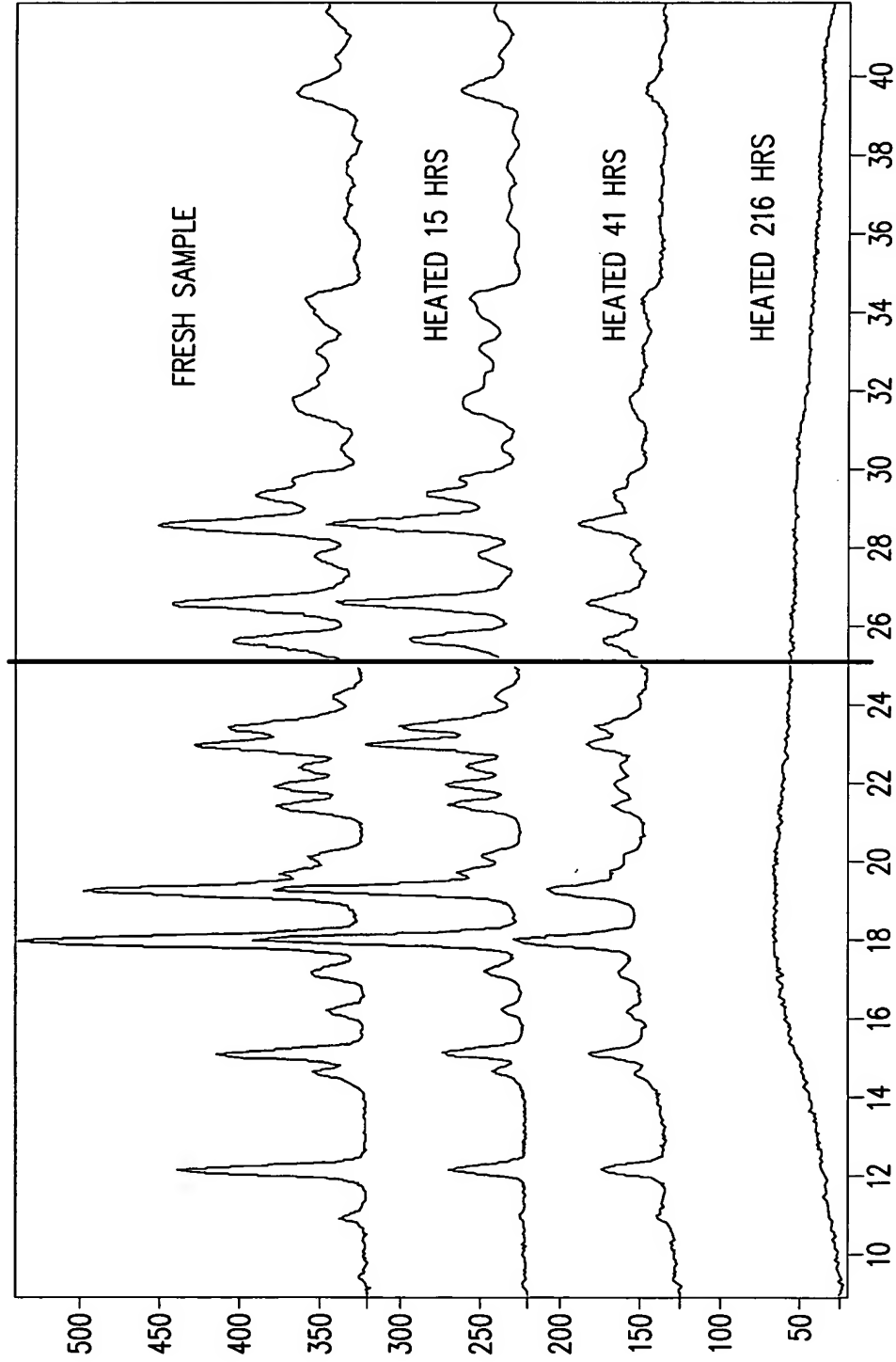
RAMAN AT 785nm EXCITATION: CEPHALEXIN HYDRATE



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FIGURE 11

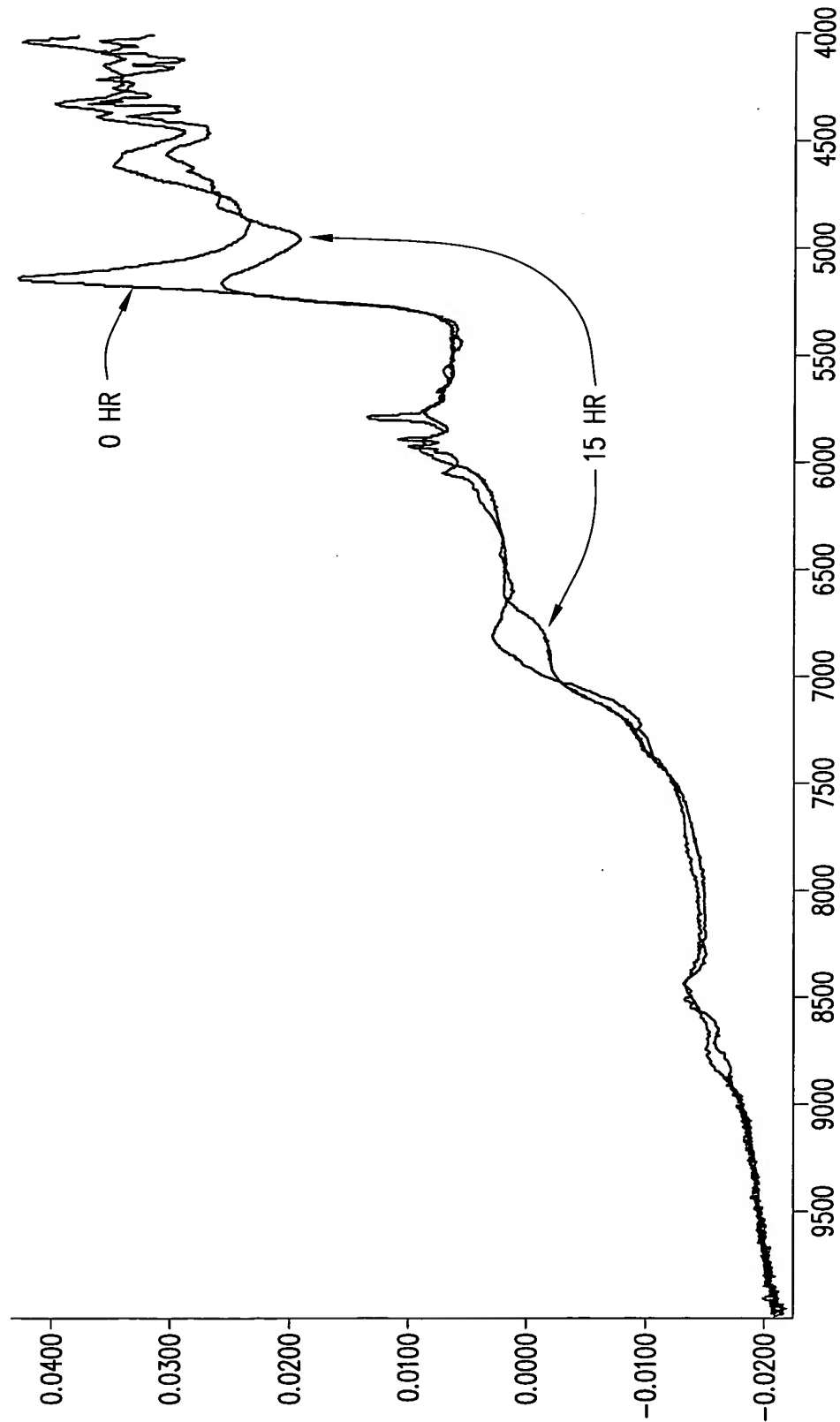
STABILITY OF AMOXICILLIN AFTER HEATING BY XRD



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FIGURE 12A

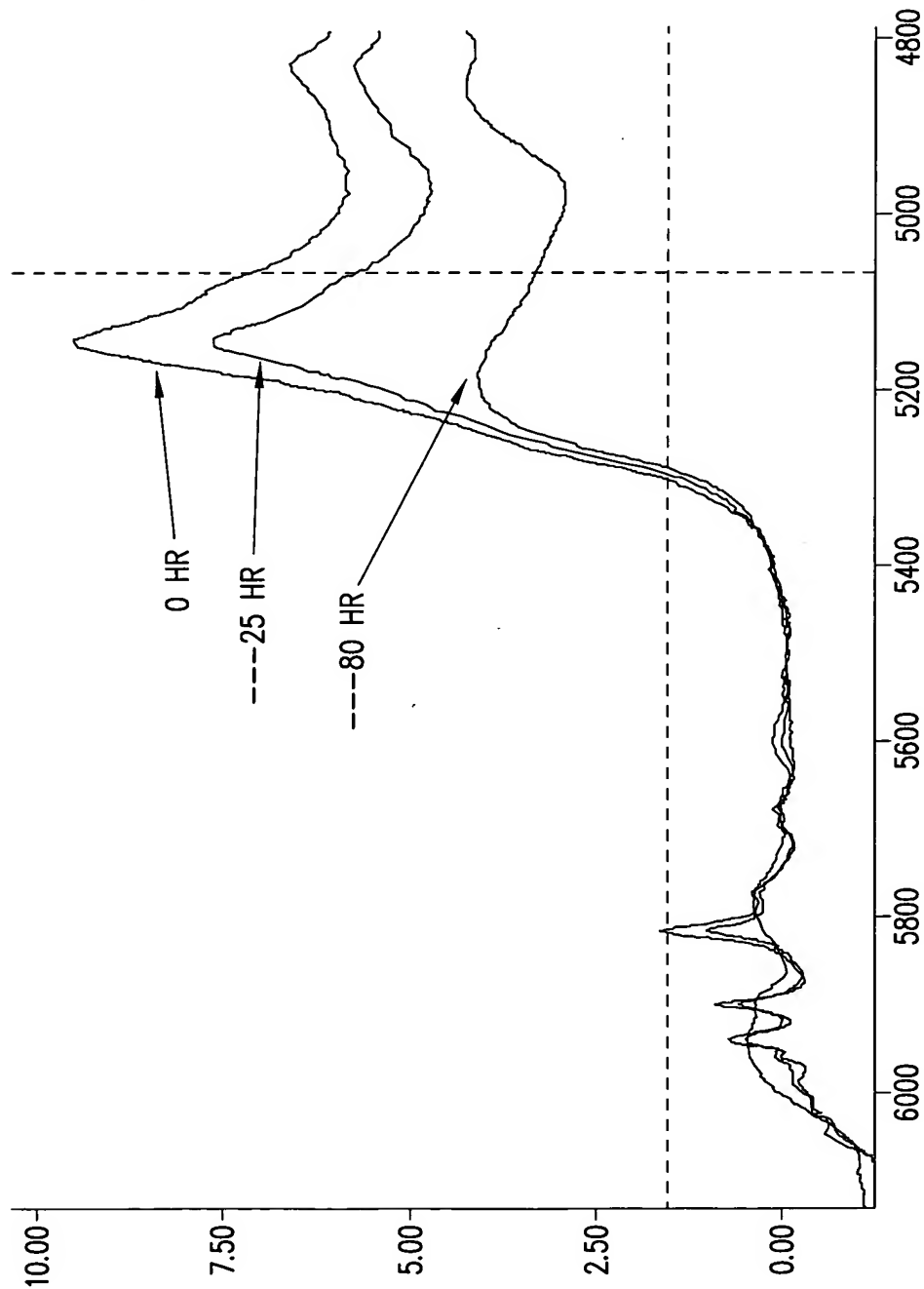
FTNIR OF AMOXICILLIN POWDER



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FIGURE 12B

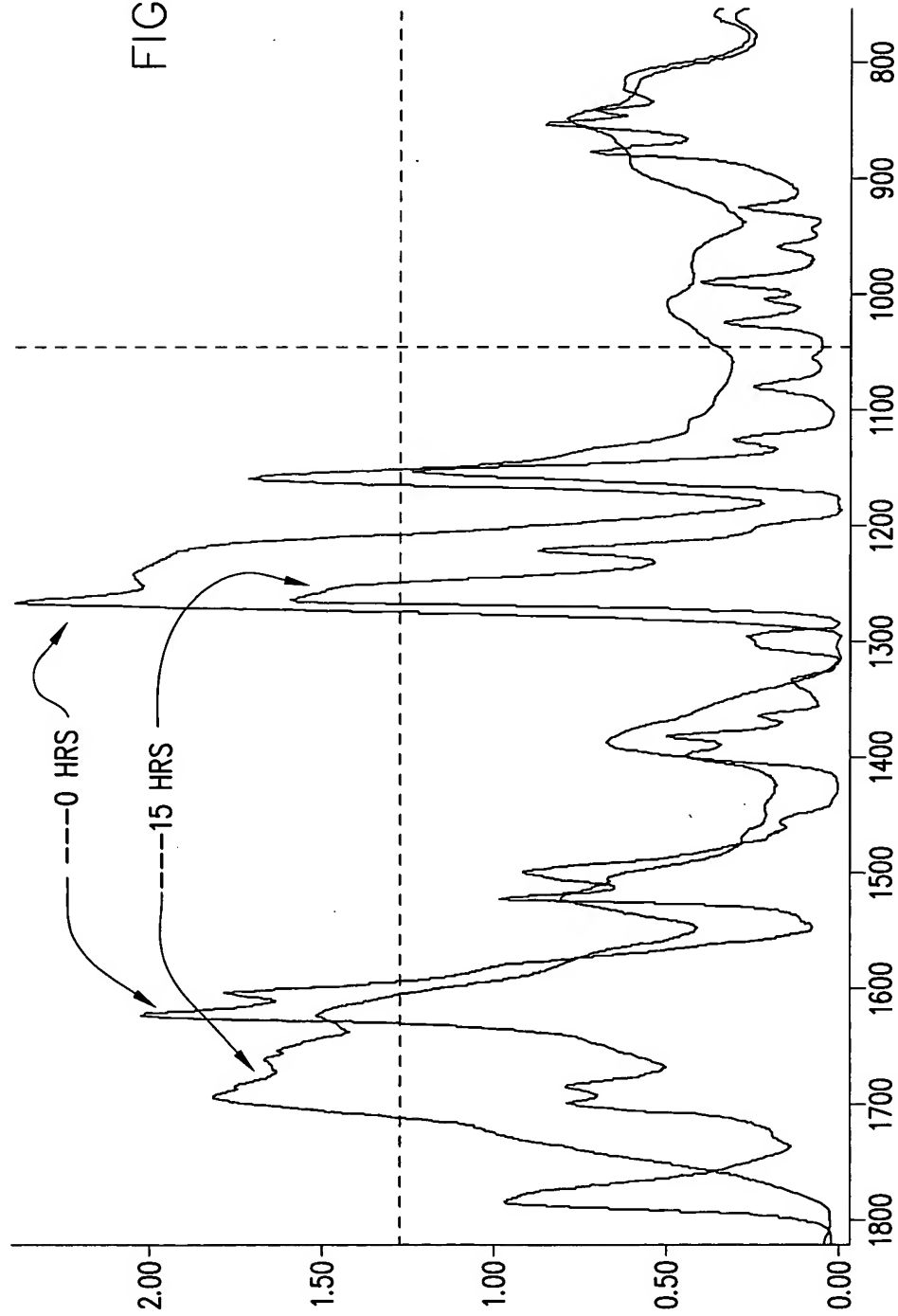
FTNIR OF CEPHALEXIN POWDER IN 8-mL VIALS AFTER 0, 25, 80 HRS @ 80°C



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FIGURE 13

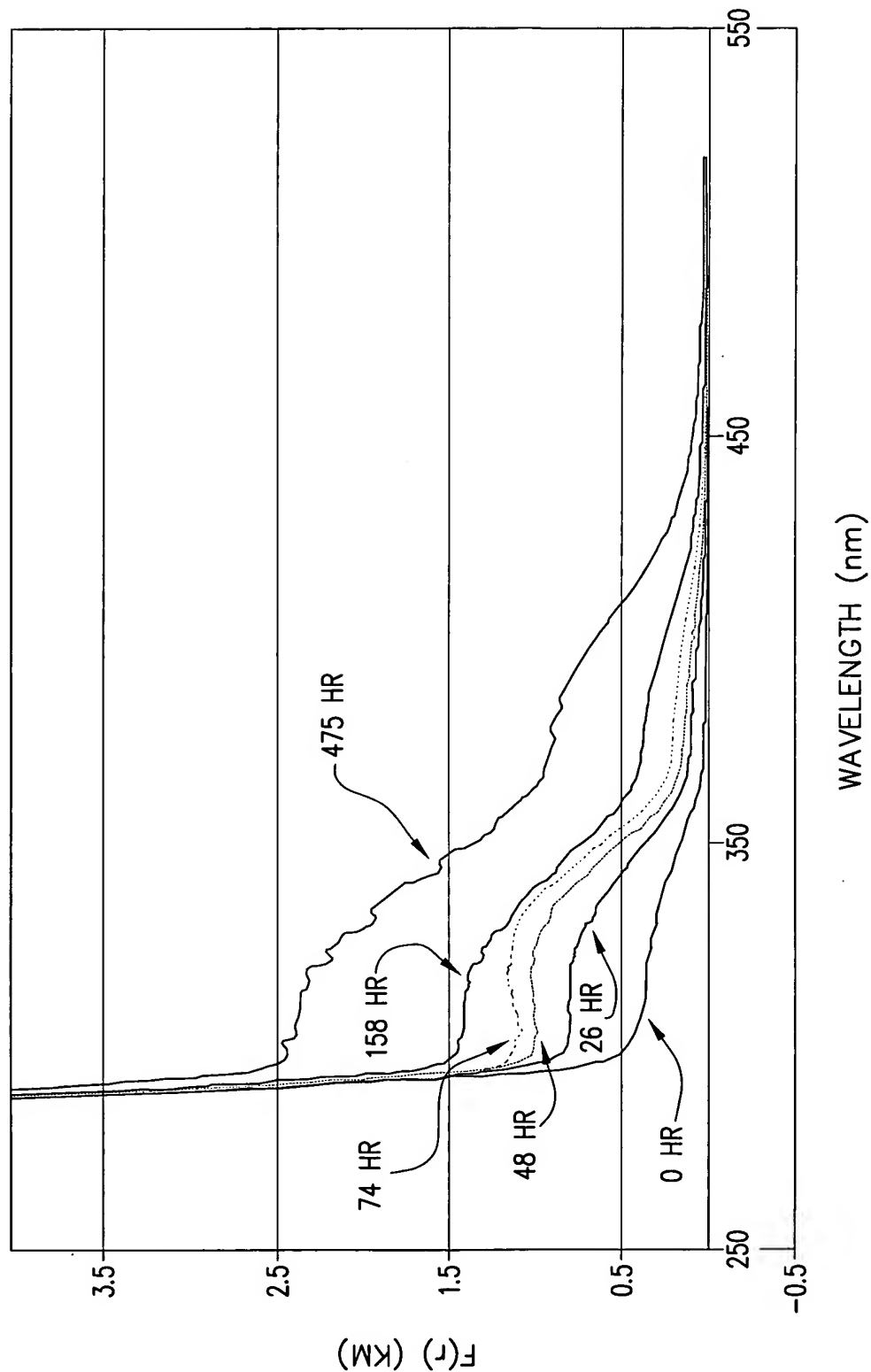
FTIR DIFFUSE REFLECTANCE OF AMOXICILLIN AND ITS 99.5%
DECOMPOSED POWDER AFTER KM TRANSFORM



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FIGURE 14

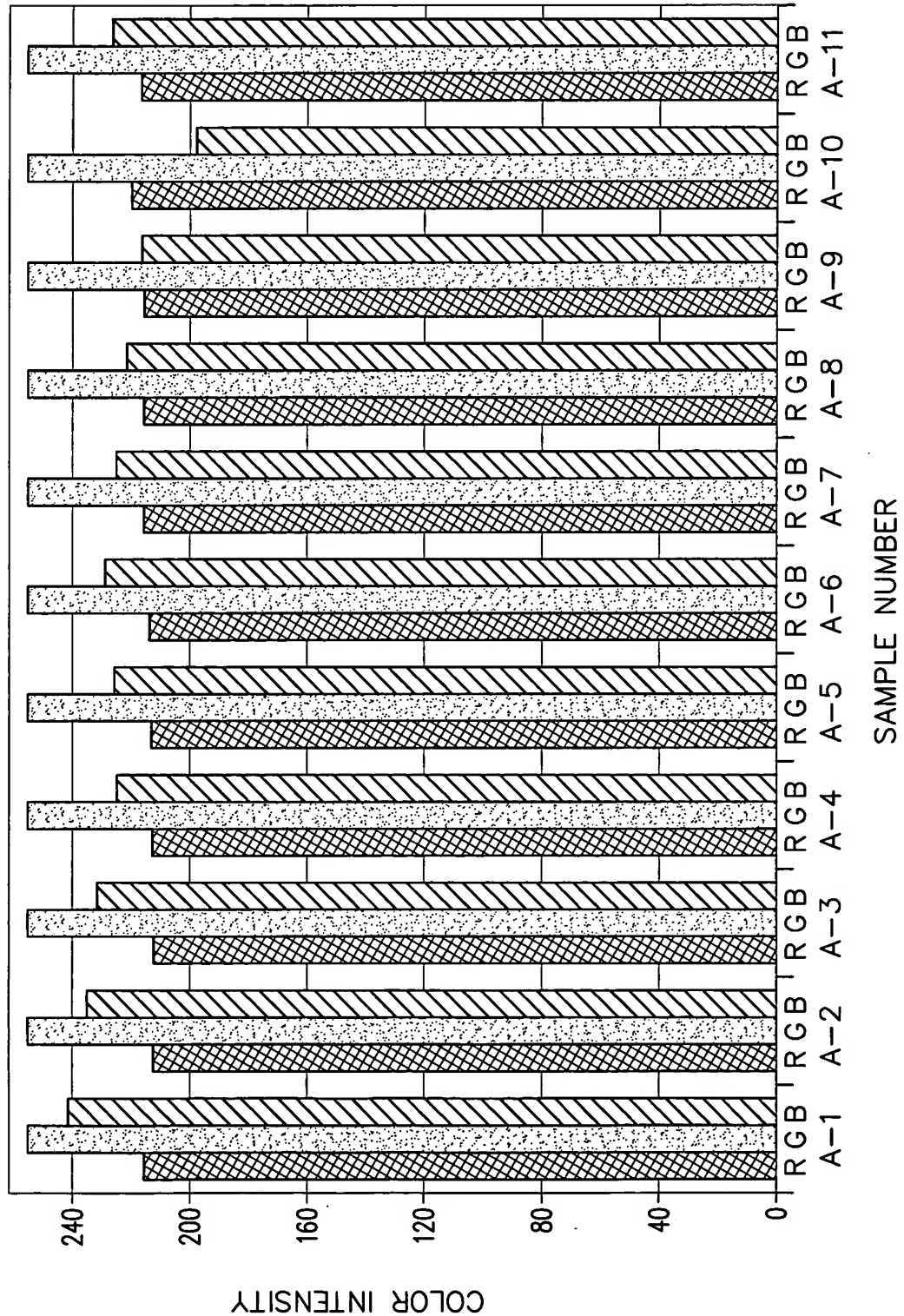
UV-VIS DIFFUSE REFLECTANCE MEASUREMENT
AMOXICILLIN & ITS DECOMPOSITION AT 80° C



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FIGURE 15A

COLORS OF AMOXICILLIN BATCH-1 SAMPLES



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FIGURE 15B

COLOR OF AMOXICILLIN BATCH-2 SAMPLES

